## What is claimed is:

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- 1. A transgenic animal whose genome comprises a mammary-specific expression cassette, said expression cassette system comprising:
- (a) a foreign DNA sequence encoding a mature polypeptide which contains full-coding region or recombinant gene structure;
- (b) a second DNA sequence which is a secretion signal sequence preceding and operably linked to upstream of (a), said signal sequence encoding a secretional peptide, whereby said mature polypeptide is secreted of high levels into milk by said mammary gland cells;
- 10 (c) a third DNA sequence which is polyadenylation signal sequence preceding and operably linked to downstream of (a), said polyadenylation signal sequence can be recognized by poly(A)-polymerase for polyadenylation tail editing, whereby said polyadenylation tail acts for stablized the transgene mRNA molecules;
  - (d) a regulatory element of a gene encoding a milk protein of a mammal operably linked to the DNA sequences of (a), (b) and (c) above so as to form a hybrid gene which is expressible in the mammary gland of an adult lactating female of a transgenic animal whose genome comprises said hybrid gene; so that the mature polypeptide is secreted at detectable levels into the milk of said mammal if said mammal is a lactating female.
  - 2. The transgenic animal whose genome comprises a mammary-specific expression cassette according to claim 1, wherein the regulatory element is selected from the group consisting of alpha-lactalbumin, beta-lactoglobulin, why acidic protein and casein promoters, especially using the bovine alpha-lactalbumin promoter.
    - 3. The transgenic animal whose genome comprises a mammary-specific

expression cassette according to claim 1, wherein the foreign DNA sequence encoding the mature polypeptide is selected from the group consisting of full-length or B domain-deleted hFVIII polypeptide sequences.

- 4. The transgenic animal whose genome comprises a mammary-specific expression cassette according to claim 1, wherein the signal peptide is selected from the group consisting of alpha-lactalbumin, aS1-casein signal peptide and other milk protein signal peptides.
- 5. The transgenic animal whose genome comprises a mammary-specific expression cassette according to claim 1, wherein the signal peptide is an artificial synthetic sequence as SEQ ID: NO. 1 which obtained from the bovine alphalactalbumin signal peptide and created a restriction enzyme, HpaI, cloning site in downstream sequence.

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- 6. The transgenic animal whose genome comprises a mammary-specific expression cassette according to claim 1, wherein the signal peptide is an artificial synthetic sequence as SEQ ID: NO. 2 which obtained from the bovine aS1-casein signal peptide and created a restriction enzyme, HpaI, cloning site in downstream sequence.
- 7. The transgenic animal whose genome comprises a mammary-specific expression cassette according to claim 1, wherein the polyadenylation signal sequence is comprised a bovine growth hormone polyadenylation sequence.
- 8. The transgenic animal according to claim 1, wherein the mammal is selected from the group consisting of mouse, goat, and pig species.
- 9. The transgenic animal according to claim 3, wherein said nucleotide sequence encoding the full-length human FVIII polypeptide comprises an intact A1-A2-B-A3-C1-C2 domain sequence, while the intrinsic 19-amino acids signal

peptide was replaced by mammary gland-specific signal peptide sequence.

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- 10. The transgenic animal according to claim 3, wherein said nucleotide sequence encoding the B-domain deleted human FVIII polypeptide comprises a light chain (A3-C1-C2 domain) and a heavy chain (A1-A2 domain) and wherein said light chain and heavy chain are operably linked by a junction.
- 11. The transgenic animal according to claim 9, wherein said the mammary gland-specific signal peptide sequences are SEQ ID: NO.13 and SEQ ID: NO.14 for 19- residue of alpha-lactalbumin and 15-residue of alpha-S1 casein signal peptides, respectively.
- 12. he transgenic animal according to claim 10, wherein said the B-domain deleted human FVIII polypeptide is SEQ ID: NO.15 for recombinant FVIII construct, such that said created junctional amino acid sequence flanking in Ser-Leu.
- 13. A method for producing the transgenic animal of claim 1 comprising the steps of:
  - a. introducing into a mammalian embryo at least one expression cassette system comprising a DNA sequence encoding a mature polypeptide which intact human FVIII or B domain-deleted human FVIII operatively linked to mammary gland-specific regulatory sequences; and
  - b. implanting the embryos into a female of the same species, permitting the embryo to develop to full term and identifying those transgenic mammals which produce in their milk detectable quantities of a mature polypeptide which intact human FVIII or B domain-deleted human FVIII.
- 14. The method for producing the transgenic animal according to claim 13, 25 wherein 1-50 copies of the mammary gland-specific expression cassette are

introduced into transgenic mammalian genomes.

- 15. The method for producing the transgenic animal according to claim13, wherein a plurality of different expression cassettes are introduced and these cassettes express at least two different mature polypeptides which intact human FVIII and B domain-deleted human FVIII.
- 16. The method of claim 13, wherein the expression level of human FVIII in the milk of said transgenic animals can reach 50 mg/L, and its clotting activity can reach 13-fold than that of normal human plasma.
- 17. The method of claim 13, wherein the purified human FVIII from the transgenic milk can be applied for supplementary therapy used.